

Abrasive Stones

Xebec Ceramic Stone™ Meister-Resistant

- Uniform finishing attained by uniform fibre diameter
- High strength, not easy to break or tear
- No clogging
- Simple removal of troublesome fine burrs
- Higher finishing efficiency due to crystal structure of alumina fibres
- No dropping of abrasive grain particles that could create linear scratches
- Highly efficient finishing of coarse electro-discharge machining surfaces



Profile	Size (mm)	Red Grit 1200	White Grit 1000	Blue Grit 800	Black Grit 600	Orange Grit 400	Light Brown Grit 300	Dark Brown Grit 220	Purple Grit 120
—	0.3 x 4 x 100	312862	312757	312943	312758	313024	313064	313105	-
—	0.4 x 4 x 100	312863	312903	312944	312984	313025	313065	313106	-
—	0.5 x 4 x 100	312610	312611	312612	312613	312614	312615	312616	-
—	0.5 x 4 x 150	312864	312904	312945	312985	313026	313066	313107	-
—	0.5 x 6 x 100	312617	312618	312619	312620	312621	312622	312623	-
—	0.5 x 6 x 150	312865	312905	312946	312986	313027	313067	313108	-
—	0.5 x 10 x 100	312866	312906	312947	312987	313028	313068	313109	-
—	0.5 x 10 x 150	312698	312699	312700	312701	312702	312703	312704	-
—	0.8 x 4 x 100	312624	312625	312626	312627	312628	312629	312471	-
—	0.8 x 4 x 150	312718	312719	312720	312721	312722	312723	312724	-
—	0.8 x 6 x 100	312630	312631	312632	312633	312634	312635	312636	-
—	0.8 x 6 x 150	312867	312907	312948	312988	313029	313069	313110	-
—	0.8 x 10 x 100	312637	312638	312639	312640	312641	312642	312643	-
—	0.8 x 10 x 150	312868	312908	312949	312989	313030	313070	313111	-
■	1.0 x 1 x 100	312869	312909	312950	312990	313031	313071	313112	-
■	1.0 x 2 x 100	312870	312910	312951	312991	313032	313072	313113	313142
■	1.0 x 4 x 100	312644	312645	312646	312647	312455	312452	312449	312740
■	1.0 x 4 x 150	312725	312726	312727	312728	312729	312730	312731	313143
■	1.0 x 6 x 100	312648	312649	312650	312651	312456	312453	312450	312741
■	1.0 x 6 x 150	312871	312911	312952	312992	313033	313073	312752	313144
■	1.0 x 8 x 100	312652	312653	312654	312655	312656	312657	312658	312742
■	1.0 x 8 x 150	312872	312912	312953	312993	313034	313074	313114	313145
■	1.0 x 10 x 100	312659	312660	312661	312662	312663	312454	312451	312743
■	1.0 x 10 x 150	312873	312913	312954	312994	313035	313075	312465	313146
■	1.5 x 1.5 x 100	312874	312914	312955	312995	313036	313076	313115	-
■	1.5 x 4 x 100	312875	312915	312956	312996	313037	313077	313116	313147
■	1.5 x 4 x 150	312876	312916	312957	312997	313038	313078	313117	313148
■	1.5 x 6 x 100	312877	312917	312958	312998	313039	313079	312755	313149
■	1.5 x 6 x 150	312878	312918	312959	312999	313040	313080	312734	313150
■	1.5 x 10 x 100	312879	312919	312960	313000	313041	313081	313118	313151
■	1.5 x 10 x 150	312880	312920	312961	313001	313042	313082	313119	313152
■	2.0 x 2 x 100	312881	312921	312962	313002	313043	313083	313120	-
■	2.0 x 4 x 100	312882	312922	312963	313003	312464	313084	313121	313153
■	2.0 x 4 x 150	312883	312923	312964	313004	313044	313085	313122	313154
■	2.0 x 6 x 100	312884	312924	312965	313005	313045	313086	313123	313155
■	2.0 x 6 x 150	312885	312925	312966	313006	313046	313087	312753	313156
■	2.0 x 10 x 100	312886	312926	312967	313007	313047	313088	313124	313157
■	2.0 x 10 x 150	312887	312927	312968	313008	313048	313089	313125	313158
■	3.0 x 4 x 100	312888	312928	312969	313009	313049	313090	313126	313159
■	3.0 x 4 x 150	312889	312929	312970	313010	313050	313091	313127	313160

Profile	Size (mm)	Pink Grit 3000	Cream Grit 2000	Yellow Grit 1500
■	1.0 x 1 x 100	313165	313167	313169
■	1.0 x 2 x 100	313166	313168	313170
■	1.0 x 4 x 100	-	-	313171
■	1.0 x 6 x 100	-	-	313172
■	1.0 x 10 x 100	-	-	313173

Xebec Ceramic Stone™ Meister-Resistant cont...

Profile	Size (mm)	Red Grit 1200	White Grit 1000	Blue Grit 800	Black Grit 600	Orange Grit 400	Light Brown Grit 300	Dark Brown Grit 220	Purple Grit 120
■	3.0 x 6 x 100	312890	312930	312971	313011	313051	313092	313128	313161
	3.0 x 6 x 150	312891	312931	312972	313012	313052	313093	312754	313162
■	3.0 x 10 x 100	312892	312932	312973	313013	313053	313094	313129	313163
	3.0 x 10 x 150	312893	312933	312974	313014	313054	313095	313130	313164
●	Ø 1 x 50	312894	312934	312975	313015	313055	313096	313131	-
	Ø 1 x 100	312895	312935	312976	313016	313056	313097	313132	-
	Ø 1.5 x 50	312896	312936	312977	313017	313057	313098	313133	-
	Ø 1.5 x 100	312897	312937	312978	313018	313058	313099	313134	-
	Ø 2 x 50	312898	312938	312979	313019	313059	313100	313135	-
	Ø 2 x 100	312899	312939	312980	313020	313060	313101	313136	-
	Ø 2.34 x 50	312900	312940	312981	313021	313061	313102	313137	-
	Ø 2.34 x 100	312901	312941	312982	313022	313062	313103	313138	-
	Ø 3 x 50	312466	312467	312474	312468	312473	312469	312470	-
	Ø 3 x 100	312664	312665	312666	312667	312668	312669	312670	-
	Ø 3 x 150	312902	312942	312983	313023	313063	313104	313139	-
	Ø 6 x 50	-	-	-	-	-	-	313140	-
	Ø 6 x 100	-	-	-	-	-	-	313141	-

Xebec Ceramic Stone™ Heat-Resistant

The Heat-Resistant range of Xebec Ceramic Stones offer resistance to temperatures up to 200°C. Having the same performance as the MEISTER range of ceramic stones and are most suitable for removing EDM scales. The Heat-Resistant range has been developed for prolonged use with Ultrasonic Machines.

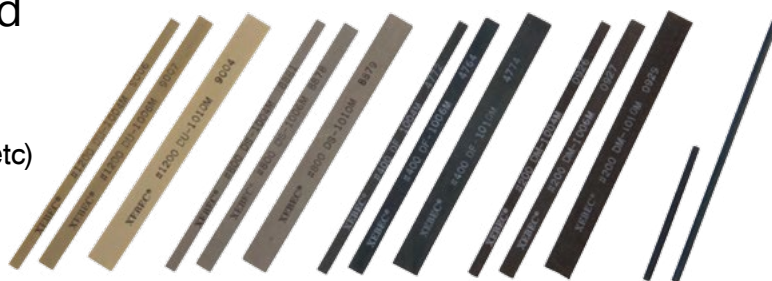
- Heat resistant up to 200°C
- Ideal for prolonged use with ultrasonic tools
- Suitable for removing EDM scales
- Same performance as Xebec Meister Finish ceramic stones (Doesn't break, doesn't crack, excellent sharpness)
- Can lap deep slits for ribs



Profile	Size (mm)	Purple Grit 120	Brown Grit 220	Orange Grit 400	Blue Grit 800	Red Grit 1200
■	1.0 x 4 x 100	312744	312673	312854	312672	312671
■	1.0 x 6 x 100	312745	312676	312855	312675	312674
■	1.0 x 10 x 100	312705	312717	312856	312716	312715
■	2.0 x 4 x 100	312746	312679	312857	312678	312677
■	2.0 x 6 x 100	312747	312682	312858	312681	312680
■	2.0 x 10 x 100	312756	312706	312707	312708	312709

Xebec Ceramic Stone™ Diamond

- Efficiently and cleanly polishes materials harder than HRC57 such as cemented carbide and hardened steel (SKD, DC, STAVAX, HPM, ASP etc)
- Suitable for removing EDM scales, polishing ribs and deburring from edges and corners
- Both the Stick and the Rod types can be used to polish with the tip or the sides of the tools
- More efficient than electroplated diamond files and hand lappers.
- Can polish efficiently wet or dry
- Can be used even more efficiently when attached to tools (electric, air or ultrasonic)
- Can be processed into the desired shape, such as a thinner tip



Profile	Size (mm)	Purple Grit 200	Brown Grit 400	Blue Grit 800	Red Grit 1200
■	1.0 x 4 x 100	312687	312686	312685	312859
■	1.0 x 6 x 100	312690	312689	312688	312860
■	1.0 x 10 x 100	312693	312692	312691	312861
●	3 x 50	-	312696	-	-
	3 x 100	-	312697	-	-